

**Repair**

**Protect**

**Upgrade**

**Resimac Limited**  
**UK based manufacturer**  
*Underwater Coating Solutions*





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Formed in 2009  
Sited in the heart of rural North Yorkshire, UK  
UK based manufacturer  
Over £2.5million turnover 2018  
15 employees

Specialise in solvent free coatings & repair materials

- Epoxy
- Polyurethane
- Acrylic
- Silicon



Export to over 45 countries worldwide  
Contractors based on every continent  
24/7 Technical support  
On site technical support and training



## Dedicated Research & Development Chemists

Dr Paul Battey

- Resimac since 2010

- Belzona for 37 years

Ian Robinson

- Resimac since 2016

- Copon/ Thortex for 31 years

Norman Kershaw

- Resimac since 2017

- Copon/ Thortex for 26 years

# Resimac Coatings & Repair Materials Technology

## Epoxy & Epoxy Novolac

Solvent based –

Corrosion protection

Solvent free –

Abrasion/ wear resistance

Concrete repair

Corrosion protection

Chemical protection

Heat protection

Thermal insulation

Water Based –

Concrete sealing

Corrosion protection

## Polyurethane

Solvent based –

Corrosion protection

Waterproofing

Solvent free –

Abrasion resistance

Chemical protection

Impact protection

Wear resistance

Water Based –

UV stable top coat

## Acrylic

Solvent based –

Corrosion protection

Waterproofing

Water Based –

Corrosion Protection

Waterproofing

UV stable top coat

## Silicon

Solvent free –

Corrosion protection

Chemical protection

Heat protection

Thermal insulation

# Industries we serve

Water



Marine



Power Generation



Oil & Gas



Chemical



Steel



Pulp & Paper



Building envelope



## Problem areas – Marine & Coastal



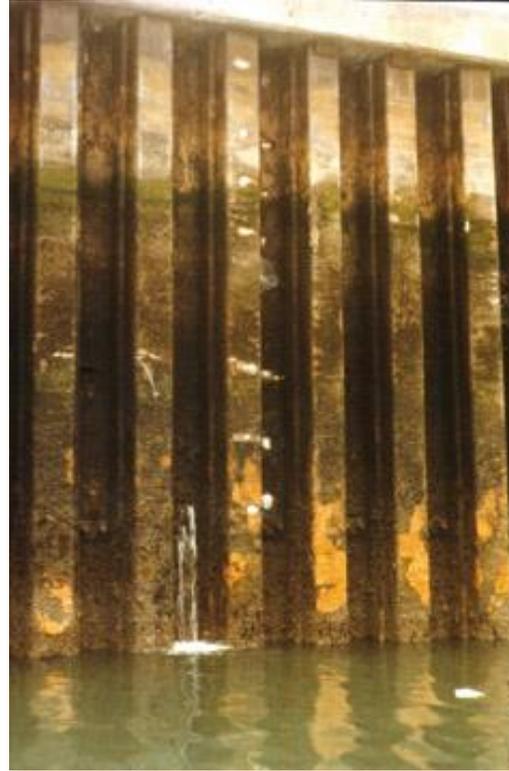
Areas  
Subject to  
Extreme  
Corrosion

# Problem areas – Marine & Coastal

Splash Zone

Tidal Zone

Low Water Zone



SPLASH ZONE

Up to 0.09mm per annum  
Structural loss

TIDAL ZONE

Up to 0.05mm per annum  
Structural loss

LOW WATER ZONE  
Up to 0.09mm per  
Annum Structural loss

IMMERSION ZONE  
0.05mm loss per annum

UNDERGROUND  
0.03mm per  
annum

6 5 4 3 2 1

STEEL LOSS (mm) OVER 10 YEAR PERIOD

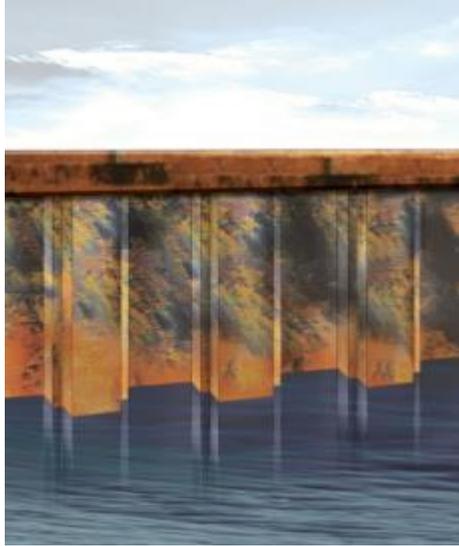


## The Solution – 208 Ceramic UW

- Two pack solvent free epoxy
- Flexiblised – expands and contracts with the substrate
- Designed to be applied underwater and above the waterline
- Will cure at 5°C and above
- Ceramic enhanced fillers to give better erosion resistance
- Excellent adhesion to wet surfaces
- Thixotropic ensuring little wastage on underwater applications
- Resistant to sea water, chemicals, sewage, oils, buried conditions



## The Solution – 208 Ceramic UW



### SIMPLE SOLUTION

Aqua blast  
Mechanically prep  
Manual prep using scrapers

*Take away as much corrosion  
from the surface above and  
below the waterline*



### LONG TERM PROTECTION

Apply in a single coat  
High Build  
Seamless finish

*Cures to give an erosion resistant  
finish  
Flexiblised system – expands  
and contracts with surface*

## The Solution – 208 Ceramic UW

### Recommended preparation of the substrate:

- Aqua-blasting using entrained garnet
- Environmentally friendly
- Provides a good profile and cleanliness



### Recommendation Coating Application:

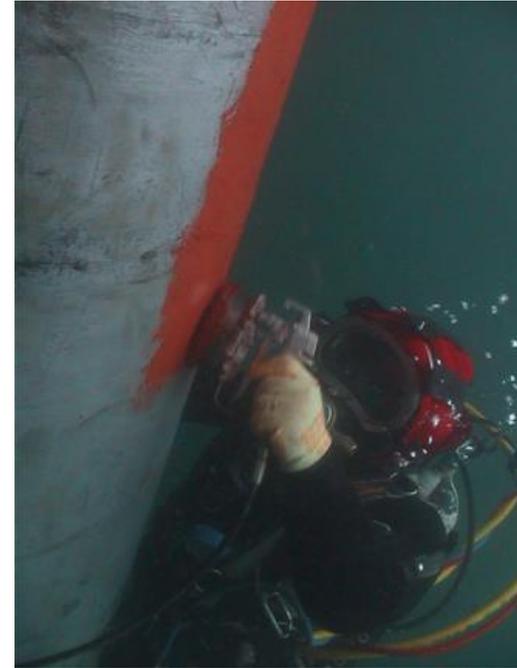
Displacement of water from the substrate by using the correct coating application

Correct thickness of coating:  
1 x 750microns -1000microns

- Apply by hand using applicator tools
- Apply by GRACO pump to brush head



## Project Profile – 208 Ceramic UW



### Underwater Pipeline - UK

- Surface was aqua blasted
- 208 Ceramic UW applied at 1mm WFT
- Product applied using GRACO Extreme 45:1 pump
- Special brush attachment was used to assist diver application

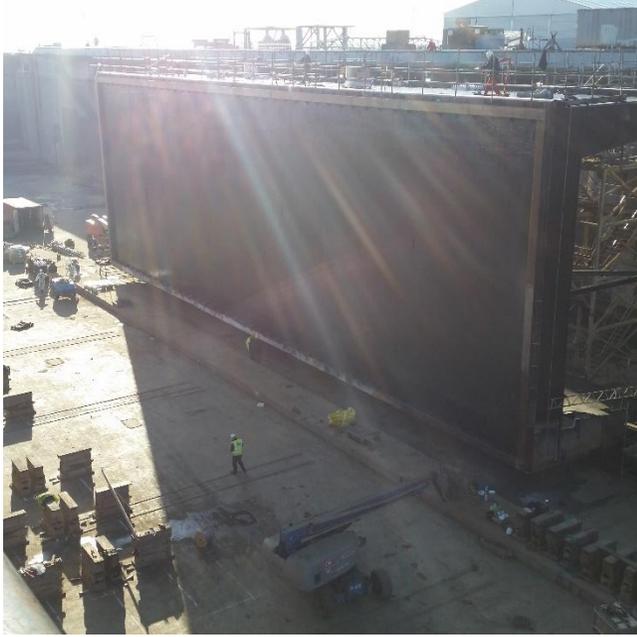
## Project Profile – 208 Ceramic UW



### Jetty Structure - UK

- Surface was hydro-blasted
- 208 Ceramic UW applied at 1mm WFT
- Product was applied using applicator tools
- Single coat application

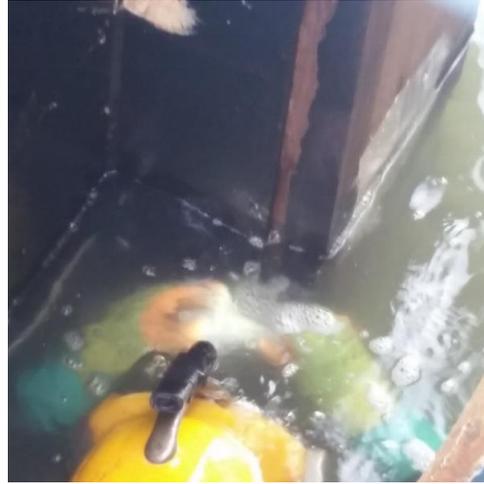
## Project Profile – 208 Ceramic UW



### Dock Gate Injection Contract- UK

- 208 Ceramic UW injected behind dock gates timbers
- Injected using GRACO Extreme 45:1 pump
- Fill voids ranging from 5mm – 45mm
- Chosen due to flexibility and surface tolerance

## Project Profile – 208 Ceramic UW



### Dock Gate Injection Contract- UK

- Contract awarded to refurb 18 dock gates
- 208 Ceramic UW was injected behind the timbers
- Used to fill voids ranging from 5mm – 45mm
- All work carried out underwater with divers
- Product pumped from topside to below the water line using GRACO Extreme 45:1 pump

## Resimac Support

### TECHNICAL

24/7 support  
Local expertise  
Onsite training  
Training seminars locally & head office

### INNOVATION

Dedicated R&D laboratories  
Commitment to developing new technologies  
Responsive to customer operating problems

### PARTNERSHIP

50 contractors based globally  
Expertise in chemical & corrosion issues  
Industry wide experience

### PERFORMANCE

Products proven in many industries  
Independently tested  
Backed by global contractor network  
Developed by experienced R&D chemists

## Resimac Summary

### PRODUCT

Underwater curing solvent free epoxy  
Flexible  
High build - single coat application  
Surface tolerant  
Cures at low temperature

### APPLICATIONS

Corrosion protection  
Concrete & metal surfaces  
Flexible gap filling

### COMPANY

Formed in 2009  
Based in the UK  
Export to 45 countries  
50 contractors globally

### FOCUS

Abrasion, wear & impact  
Chemical attack  
Corrosion protection  
Waterproofing  
Thermal protection  
High temperature protection